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General Approach to Allenes through Copper-Catalyzed γ-Selective and Stereospecific Coupling between Propargylic Phosphates and Alkylboranes

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Copper-catalyzed γ -selective coupling between propargylic phosphates and alkylboron compounds (alkyl-9-BBN, prepared by hydroboration of alkenes with 9-BBN-H) affords multisubstituted allenes with various functional groups. The reaction of enantioenriched propargylic phosphates to give axially chiral allenes proceeds with excellent point-to-axial chirality transfer with 1,3-anti stereochemistry.

Allenes have gained increasing attention in organic synthesis as important building blocks possessing unique reactivities due to the presence of orthogonal consecutive π -bonds.^{1,2} In addition, they are found in many natural products.3 Among the diverse methods for accessing allenes,4 the *γ*-substitution (formal S_N^2 reaction) of propargylic alcohol derivatives with organocuprate reagents is the most straightforward and popular, because it uses readily available substrates and forms a new C-C bond while most of the other methods rely on the use of more difficult-to-prepare compounds such as dienes, enynes, cyclopropanes, and other highly functionalized compounds.⁵⁻⁸ Unfortunately, however, unlike the copper-based " S_N2' -type" reactions of

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allylic systems, the corresponding allene synthesis, in fact, suffers from serious problems in regioselectivity⁹ and stereoselectivity.^{10,11} In particular, the reaction of primary propargylic alcohol derivatives affords alkynes rather than allenes as a major product (*vide infra*).^{9b} Additionally, the stereoselectivity in the synthesis of axially chiral allenes from enantioenriched propargylic substrates is not always reliable: while efficient chirality transfers have been reported in many cases, the transformations are susceptive to the drop of enantiomeric purity depending on the reaction conditions. Not only erosion of 1,3-*anti* stereochemistry but also racemization of the allene moieties under the reaction conditions are well documented in the literature. $10-12$ Furthermore, the organocuprate method based on Grignard or organolithium reagents suffers from the problem of functional group incompatibility within the organocuprates.^{6,13} Accordingly, a general method that overcomes the above-mentioned problems is highly desirable.

Previously we developed the copper-catalyzed allyl alkyl coupling between allylic phosphates and alkylboranes, which proceeds with excellent γ -selectivity $(>99:1)$ ^{14a} Herein, we report that this copper-catalyzed protocol is applicable to the reaction between propargylic phosphates and alkylboranes, providing a versatile

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approach to multisubstituted allenes.^{14–16} The substrate scope is markedly broad in terms of both substitution patterns and functional group compatibility. Moreover, the protocol is effective for the stereoselective synthesis of axially chiral allenes, which occurs through excellent pointto-axial chirality transfer.

Specifically, alkylborane 2a was first prepared through hydroboration of styrene (1a) with 9-borabicyclo- [3.3.1] nonane dimer [9-BBN-H]₂ in THF at 60 °C (1a/B) 1.2:1) (Scheme 1). The alkylborane 2a was converted into an alkylborate via treatment with t-BuOK (0.2 mmol, 1 M in THF) at rt for 5 min. Then, CuOAc (10 mol %) and propargylic phosphate 3a (0.2 mmol) was added to the mixture, and the resulting solution was heated at 80 \degree C for 6 h. The NMR analysis of the crude product indicated 89% conversion of 3a into allene 4aa and confirmed that no α substitution product (alkyne) was formed (γ/α > 99:1). Silica gel chromatography furnished analytically pure 4aa in 81% yield.17 The reaction was readily scalable: a gramscale reaction with 1.0 g (3.0 mmol) of 3a afforded the allene 4aa in 85% isolated yield.

Several observations concerning the optimum reaction conditions are to be noted. Less expensive CuCl was also effective, providing 4aa in 72% yield, while the use of $Cu(OAc)$ ₂ resulted in a significantly reduced yield (43%). A ligand for the copper is not necessary. The reaction in the absence of t-BuOK resulted in a lower conversion

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(34% yield, 40% convn). The use of a catalytic amount (10 mol %) of t-BuOK furnished the allene in only 24% yield (44% convn). No reaction occurred with the corresponding propargylic methyl carbonate and acetate.

The hydroboration—coupling one-pot protocol affords a variety of allenes (Table 1).¹⁷ The reaction tolerates functional groups such as alcohol, phosphate, silyl ether, ester, methyl ether, acetal and carbamate moieties in the propargylic phosphates and alkenes (entries 1-7, 10 and 12).

Table 1. Synthesis of Tri- and Tetrasubstituted Allenes^a

 a^a The reaction was carried out with 3 (0.4 mmol), alkylborane 2 (1.5) equiv), CuOAc (10 mol %), and t-BuOK (1.0 equiv, 1 M in THF) in THF at 80 °C for 6 h. Alkylborane 2 was prepared in advance by hydroboration of 1 with 9-BBN-H dimer in THF at 60 \degree C for 1 h and was used without purification. ^b Isolated yield based on 3. $c\gamma/\alpha > 99:1$. Determined by ¹H NMR or GC analysis of the crude product. ^dDiastereomeric ratio $(1:1)$.

The tolerance of the reaction toward steric demand in alkylboranes (2) was evaluated in Table 1, entries 5, 6, 8, and 12. The sterically more demanding alkylborane 2d, which was derived from a terminal alkene (1d) bearing a tertiary alkyl substituent, served as a substrate to afford the corresponding allenes 4da, dd, and di in good yields (entries

5, 6, and 12). The reaction of the β -branched alkylborane (2f), which was prepared from α -methylstyrene (1f), was also successful to give 4fa as a 1:1 diastereomeric mixture (entry 8). Unfortunately, however, the use of secondary alkylborane reagents prepared from internal alkenes resulted in no reaction (data not shown).

Table 1 also displays the substrate scope regarding the steric demand and substitution patterns in the propargylic phosphates (3). The Bu group at the *γ*-position of 3a could be replaced with Me or $MeOCH₂$ groups without a drastic change in the yield of allenes 4af and 4ag (entries 9 and 10). However, a bulky isobutyl group severely inhibited the reaction, giving only a trace of the allene product (data not shown). The reaction of a terminal alkyne resulted in a complex mixture (data not shown). The tertiary propargylic phosphates 3h and 3i were converted into the corresponding tetrasubstituted allenes 4ah and 4di, respectively (entries 11 and 12).

Importantly, the reaction of primary propargylic phosphate 3ja also occurred cleanly with excellent γ -selectivity to afford the corresponding geminally disubstituted terminal allene $4aj$ (Scheme 2a).¹⁷ On the other hand, the cuprate-based reactions between alkyl Grignard reagent $2a'$ and propargylic phosphate $3ja$ or acetate $3jb$ gave mixtures of the allene (4aj) and alkyne (5aj) irrespective of catalytic or stoichiometric use of copper (Scheme 2d).^{9b} The regiocontrolled synthesis of geminally disubstituted terminal allenes tolerates functional groups such as chloro and ester moieties in the substrates (Schemes 2b and c).¹⁷

v-Selective Coupling with Alkylboranes

The present Cu-catalyzed protocol is effective for the stereocontrolled synthesis of axially chiral allenes.¹² The stereospecific character of the copper-catalyzed coupling is

substantiated in eqs $1-3$.¹⁷ The couplings between the styrene-derived alkylborane 2a or the allylbenzene-derived alkylborane 2e and the enantioenriched propargylic phosphate (R)-3l (99% ee), which has α -Me and γ-MOMOCH₂ substituents, proceeded with excellent point-to-axial chirality transfer with 1,3-anti-stereochemistry to afford enantioenriched allenes $(R)-(+)$ -4al (96% ee) or $(+)$ -4el (96% ee) (eqs 1 and 2).¹⁸ The reaction between the bulkier alkylborane 2g and a simple chiral propargylic phosphate (R) -3m (97% ee) also occurred with excellent chirality transfer to give the corresponding chiral allene $(+)$ -4gm (94% ee) (eq 3). Evaluation of reactions with different reaction times and conversions confirmed that no racemization of the allene occurred under the reaction conditions. Thus, the slight decreases in enantionmeric purity are attributable to a minor pathway with 1,3-syn-stereochemistry. This result is in contrast to the observation of racemization in the cuprate-based allene syntheses.¹¹

A possible pathway for the alkylborane-copper system can be postulated as illustrated in Scheme 3. A trialkyl- (alkoxo)borate A is initially formed by the stoichiometric reaction between an alkylborane 2 and KO'Bu.^{14a} Subsequently, the B/Cu transmetalation between the borate A and CuX $[X = OP(O)(OE)_{2}$ or OAc] occurs to form an alkylcopper(I) species B. The alkylcopper species B forms π -complex C with (R)-3. The regioselective syn-addition of $R¹$ –Cu across the C–C triple bond of 3 gives alkylcopper complex D. The regioselectivity in the addition step would be induced by stereoelectronic effects that stabilize the developing $\sigma(C_\beta - Cu)$ orbital through interactions with the σ [C_{α}-OP(O)(OEt)₂] orbital. These orbital interactions

(18) The absolute configuration of $(R)-(+)$ -4al was determined by transforming to a known compound. See Supporting Information for details.

would cause anti-β-elimination of the alkylcopper complex **D** to afford (R) -4 and L_nCuX . This hypothetical reaction pathway is based on the neutral and mildly nucleophilic nature of the organocopper (I) species **B**. This nature would render the oxidative addition of the organocopper(I) \bf{B} to form a copper(III) intermediate with an η^3 -allenyl/propargyl ligand less feasible. As a result, the above-mentioned addition-elimination route would become dominant. This accounts for the excellent and robust regioselectivity toward the allene formation.

In summary, we have developed a new approach to allenes through a copper-catalyzed γ -selective cross-coupling reaction between propargylic phosphates and alkylboranes. The excellent point-to-axial chirality transfer in the copper-catalyzed transformation allows the efficient preparation of axially chiral allenes from enantioenriched propargylic alcohols. With broad functional group compatibility and robustness in terms of γ -selectivity and 1,3-*anti* stereospecificity, the present alkylborane-copper method well complements the conventional cuprate-based route to allenes and will find opportunities for applications in the synthesis of complex molecules.

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Supporting Information Available. Experimental details and characterization data for new compounds. This material is available free of charge via the Internet at http://pubs.acs.org.